	Form Approved. O.M.B. No. 2070-0012. Approval Expires 10-31-96
U.S. ENVIRONMENTAL PROTECTION AGEN	AGENCI USE ONLI
	Date of receipt
PREMANUFACTUR	E -o -o
7 E	
When completed send this lorm to U.S. E.P.A. 1200 Pennsylvania, NW WASHINGTON, D.C. 20460	Company Sanitized
Enter the total number of pages in the Premanufacture Notice	5109000632 EPA case number P09-632
GENERAL INSTRUCTION	NS TS-C S 1 1 L U
 not have actual data Before you complete this form, you should read the "Instructions Manual for P Substances Control Act (TSCA) Information Service by calling 202-554-1404. If a user fee has been remitted for this notice (40 CFR 700.45), indicate in the 	known to or reasonably ascertainable by you. Make reasonable estimates if you do Premanufacture Notification" (the Instructions Manual is available from the Toxic, or faxing 202-554-5603). boxes above the TS-user fee identification number you have generated. Remember, cee, which is sent to EPA, Washington Financial Management Center (3303), P.O.
Part 1 — GENERAL INFORMATION	TEST DATA AND OTHER DATA
You must provide the currently correct Chemical Abstracts (CA) Name of the new chemical substance, even if you claim the identity as confidential. You may authorize another person to submit chemical identity information for you, but your submission will not be complete and the review will not begin until EPA receives this information. A letter in support of your submission should reference your TS user fee identification number. You must submit an original and two copies of this notice including all test data. If you claimed any information as confidential, a single sanftized copy must also be submitted. Part II — HUMAN EXPOSURE AND ENVIRONMENTAL RELEASE. If there are several manufacture, processing, or use operations to be described in Part II, sections A and B of this notice, reproduce the sections as needed.	You are required to submit all test data in your possession or control and to provide a description of all other data known to or reasonably ascertainable by you, if these data are related to the health and environmental effects on the manufacture, processing, distribution in commerce, use, or disposal of the new chemical substance. Standard literature citations may be submitted for data in the open scientific literature. Complete test data (written in English), not summaries of data, must be submitted if they do not appear in the open literature. You should clearly identify whether test data is on the substance of on an analog. Also, the chemical composition of the tested material should be characterized. Following are examples of test data and other data. Data should be submitted according to the requirements of §720.50 of the Premanufacture Notification Rule (40 CFR Part 720).
Part III — LIST OF ATTACHMENTS	Test Data (Check Below any included in this notice)
Attach additional sheets if there is not enough space to answer a question fully. Label each	Environmental fate data Yes Other data Yes
continuation sheet with the corresponding section heading. In Part III, list these affachments, any test data or other data and any optional information included in the notice.	Health effects data Yes Risk assessments
	Environmental effects data Yes Structure activity relationships
OPTIONAL INFORMATION	Physical Chemical Properties* Yes Test data not in the possession
You may include any information that you want EPA to consider in evaluating the new	or control of the submitter
substance. On page 11 of this form, space has been provided for you to describe pollution prevention and recycling information you may have regarding the new substance.	A physical and chemical properties worksheer is located on the last page of this form
So-called "binding" boxes are included throughout this form for you to indicate your	TYPE OF NOTICE (Check Only One)
willingness to be bound to certain statements you make in this section, such as use, production volume, protective equipment This option is intended to reduce delays that	PMN (Premanufacture Nonce)
routinely accompany the development of consent orders or Significant New Use Ritles. Except in the case of exemption applications (such as TMEA, LVE, LOREX) where certain information provided in such nonfication is binding on the submitter when the	INTERMEDIATE PMN (submitted in sequence with final product PMN)
Agency approves the exemption application, checking a binding box in this notice does not by itself probabilithe submitter from later deviating from the information (except chemical	SNUN (Significant New Use Notice)
identity) reported in the form.	TMEA (Test Marketing Exemption Application)
CONFIDENTIALITY CLAIMS	LVE (Low Votume Exemption) @ 40 CFR 723.50(c)(1)
You may claim any information in this notice as confidential. To assert a claim on the form, mark (X) the confidential box next to the information that you claim as confidential.	LOREX (Low Release/Low Exposure Exemption) it 40 CFR 723.50(c)(2)
To assert a claim in an attachment, circle or bracket the information you claim as confidential. If you claim information in the notices as confidential, you must also provide a santized version of the notice, tincluding attachments). For additional instructions on	LVE Modification LOREX Modification
claiming information as confidential, read the Instructions Manual	IS THIS A CONSOLIDATED PMN? Yes
Mark (x) if any information in this notice is claimed as contidential.	# of chemicals or polymers (Prenotice Communication # required, enter # on page 3)

Public reporting burden for this collection of information is estimated to average 110 hours per response, including time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding the burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Director, Collection Strategies Division (2822), U.S. Environmental Protection Agency, 1200 Pennsylvania Ave., N.W., Washington, D.C. 20460; and to the Office of Management and Budget, Paperwork Reduction Act (2070-0012), Washington, D.C. 20503.

	CERTIFICATION	A Printed	copy of this signature page,	with original signature.	must be submitted
--	---------------	-----------	------------------------------	--------------------------	-------------------

I certify that to the best of my knowledge and belief:

- The company named in Part I, section A, subsection 1a of this notice form intends to manufacture or import for a
 commercial purpose, other than in small quantities solely for research and development, the substance identified in Part I,
 Section B.
- 2. All information provided in this notice is complete and truthful as of the date of submission.
- 3. I am submitting with this notice all test data in my possession or control and a description of all other data known to or reasonably ascertainable by me as required by §720.50 of the Premanufacture Notification Rule.

Additional Certification Statements:								
If you are submitting a PMN, Intermediate PMN, Consolidated PMN, or Statement that applies:	NUN, check the following user fee cert	ification						
☐ The Company named in Part I, Section A has remitted the fee of \$2500) specified in 40 CFR 700.45(b), or							
The Company named in Part I, Section A has remitted the fee of \$1000 700.43) in accordance with 40 CFR 700.45(b), or	The Company named in Part I, Section A has remitted the fee of \$1000 for an Intermediate PMN (defined @ 40 CFR 700.43) in accordance with 40 CFR 700.45(b), or							
The Company named in Part I Section A is a small business concern under 40 CFR 700.43 and has remitted a fee of \$100 in accordance with 40 CFR 700.45(b).								
If you are submitting a low volume exemption (LVE) application in accordance with 40 ostatements:								
The manufacturer submitting this notice intends to manufacture or imp purposes, other than in small quantities solely for research and develop								
The manufacturer is familiar with the terms of this section and will con-	nply with those terms; and							
The new chemical substance for which the notice is submitted meets al	applicable exemption conditions.							
If this application is for an LVE in accordance with 40 CFR 723.50(c)(manufacture of the exempted substance for commercial purposes within review period.								
he accuracy of the statements you make in this notice should reflect your best prediction of the anticipa escribed herein. Any knowinggand willful misinterpretation is subject to criminal penalty pursuant to t		Confidential						
ignature and title of Alutorized Official (Original Signature Required)	August 31, 2009							
ignature of agent and applicable)	Date							

PMN Page 3 ; Page 3 of 18

		Part I GENERAL	INFORMATION					
Section A S	UBMITTER IDENTIFICATION	1 1 1 1 1 1		Confi-				
la Person	Mark () the "Confid Name of authorized official	ential" box next to any subs	ection you claim as confidential Position	dential				
Submitting Notice (in U	Marc Lebel		President and CEO					
	Company FRX Polymers, Inc.							
	Mailing address (number and stree 200 Turnpike Road	t)						
	City, State	Postal Code						
	Chelmsford, MA	01824						
b Agent (if applicable)	Name of authorized official Position							
Company								
	Mailing address (number and stree	()						
	City, State	Postal Code	Telephone (include ar	ea code)				
c. If you are so	ubmitting this notice as part of a joint subm	nission, mark (X) this box.		→ □				
Joint Submitter (applicable)	(if Name of authorized official		Position					
	Company							
	Mailing address (number and stree	t)		City, State				
	Province, Country	Postal Code	Telephone (include co	ountry or area code)				
2. Technical Contact (in U.S.)	Name of authorized official Lawino Kagumba, PhD		Position Director, R & D					
0.07	Company FRM Polymers, Inc.							
	Mailing address (number and stree 200 Turnpike Road	t)						
	City, State	Postal Code	Telephone (include are	n code)				
	Chelmsford, MA	01824	978-856-4155					
	had a prenotice communication (PC) concerning to d a PU Number to the notice, enter the number	his notice and	Mark if not					
4 If you previous substance of	ously submitted an exemption application for the overed by this notice, enter the exemption number	themical rassigned by	Mark					
EPA If you number assi	previously submitted a PMN for this substance of gned by EPA (i.e. withdrawn or incomplete).	enter the PMN	if nor	ne 🔼				
	submitted a notice of Bona fide intent to manufac- tical substance covered by this notice, enter the no- EPA.		Mark if not					
6. Type of 1	Notice - Mark (X)	Manufacture 2 Only Sinding Option Mark (X)	Import Only Binding Option Mark (X)	3 Both				
DA E/ADA4 771/)-25 (Rev. 5-95)	1	ige 2					

PMN Page 4 ; Page 4 of 18

	Part I GENERAL INFORMATION Continued
Sec	ction B - CHEMICAL IDENTITY INFORMATION: You must provide a currently correct Chemical Abstracts (CA) name of the substance based on the nin
	Collective Index (9CI) of CA nomenclature rules and conventions Mark (X) the "Confidential" box next to any item you claim as confidential
	Complete either item 1 (Class 1 or 2 substances) or 2 (Polymers) as appropriate. Complete all other items.
	If another person will submit chemical identity information for you (for either I or 2), mark (X) the box at the right.
. 01	Identify the name, company, and address of that person in a continuation sheet.
	ass 1 or 2 chemical substances (for definitions of class 1 and class 2 substances, see the Instructions Manual)
a. b.	Class of substance - Mark (X) Class or Class 2 Chemical name (Currently correct Chemical Abstracts (CA) Name that is consistent with TSCA Inventory listings for similar substances. For
0.	Class I substances a CA Index Name must be provided. For Class 2 substances either a CA Index Name or CA Preferred Name must be provided, which ever is appropriate based on CA 9CI nomenclature rules and conventions).
c.	Please identify which method you used to develop or obtain the specified chemical identity information reported in this notice. (check one) Method I (CAS Inventory Expert Service - a copy of the Identification report obtained from the CAS Inventory Expert Services must be submitted as an attachment to this notice)
d.	Molecular formula CBI CAS Registry Number (if a number already exists for the substance)
	discussion of "native format" diagram software which can be helpful in reviewing your substance.
	Mark (X) this box if you attach a continuation sheet

PMN Page 4a ; Page 5 of 18

For a class 2 substance - (1) List the immediate precursor substances with their respective CAS Registry Numbers. (2) Describe the nature of the reac (3) Indicate the range of composition and the typical composition (where appropriate).	ction or process.
e. (1) List the immediate precursor substances with their respective CAS Registry Numbers. Name (CAS #)	Confi-
	dential
	<u> </u>
e. (2) Describe the nature of the reaction or process	
	1
e (3) Indicate the range of composition and the typical composition (where appropriate)	
Mark (X) this box if you attach a continuation sheet.	

PMN Page 5 ; Page 6 of 18

	Part I GENERAL INI	FORMATIO	N Continu	ed				
	A B CHEMICAL IDENTITY INFORMATION Continued							
2. Polymers (For a definition of polymer, see the Instructions Manual.)								
ä	Indicate the number-average weight of the lowest molecular weight com Indicate maximum weight percent of low molecular weight species (not below 1,000 absolute molecular weight of that composition					ow 500 and	X	
	Describe the methods of measurement or the basis for your estimates:	GPC	Other (S	pecify below	w)			
	(i) lowest number average molecular weight:		-					
	(ii) maximum weight % below 500 molecular weight:							
	(iii) maximum weight % below 1000 molecular weight:		-					
	Mark (X) this box if you attach a continuation sheet.							
ь.	You must make separate confidentiality claims for monomer or other rea "Confidential" box next to any item you claim as confidential (1) - Provide the specific chemical name and CAS Registry Number the polymer (2) - Mark (X) this column if entry in column (1) is confidential. (3) - Indicate the typical weight percent of each monomer or other Choose "yes" from drop down menu if you want a monomer description on the TSCA Chemical Substance Inventory. (5) - Mark (X) this column if entries in columns (3) and (4) are confidential the maximum weight percent of each monomer or other columns cial purposes.	er (if a number ex reactant in the po or other reactant	olymer used at two weig	nomer or other	her reactant or less to be	used in the manu	ifacture of the polymer	
	Monomer or other reactant and CAS Registry Number	Confi-	Typical	Include in	Conti-	Maximum	Confi-	
	(1)	dential (2)	composition (3)	identity (4)	dential (5)	residual (6)	dential (7)	
		X	20	Yes	X	9.΄υ	X	
		X	0.0	Yes	X	Vá.	X	
			u .			0.0		
			0/9			11/10		
			0,0			9 %		
			ų,					
			0.0			υ		
			0,0			9/6		
			ů, o			%		
			0 6			8/0		
			2/6			%		
			o'n			%		
			V6			3%		
	Mark (X) this box if you attach a continuation sheet							

PMN Page 5a; Page / or 18	
e. Please identify which method you used to develop or obtain the specified chemical identity information reported in this notice (check one). **Method 1 (CAS Inventory Expert Service - a copy of the identification report Method 2 (other source)	CBI
obtained from CAS Inventory Expert Service must be submitted as an attachment to this notice)	*
d. The currently correct Chemical Abstracts (CA) name for the polymer that is consistent with TSCA Inventory listings for similar polymers.	
polyphosphonate	X
CAS Registry Number (if a number already exists for the substance) 68664-96-2	
e. Provide a correct representative or partial chemical structure diagram, as complete as can be known, if one can be reasonably ascertained. Please see the E-PMN Instruction Manual for discussion of "native format" diagram software which can be helpful in reviewing your substance.	
$\begin{array}{c c} & & & \\ \hline \\ & & \\ & & \\ \end{array} \begin{array}{c} & \\ & \\ \end{array} \begin{array}{c} \\ \\ \\ \\ \\ \\ \end{array} \begin{array}{c} \\ \\ \\ \\ \end{array} \begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \end{array} \begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \end{array} \begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \end{array} \begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \end{array} \begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \end{array} \begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \end{array} \begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \end{array} \begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$	
Click on Add Picture button to add PDF illustration	

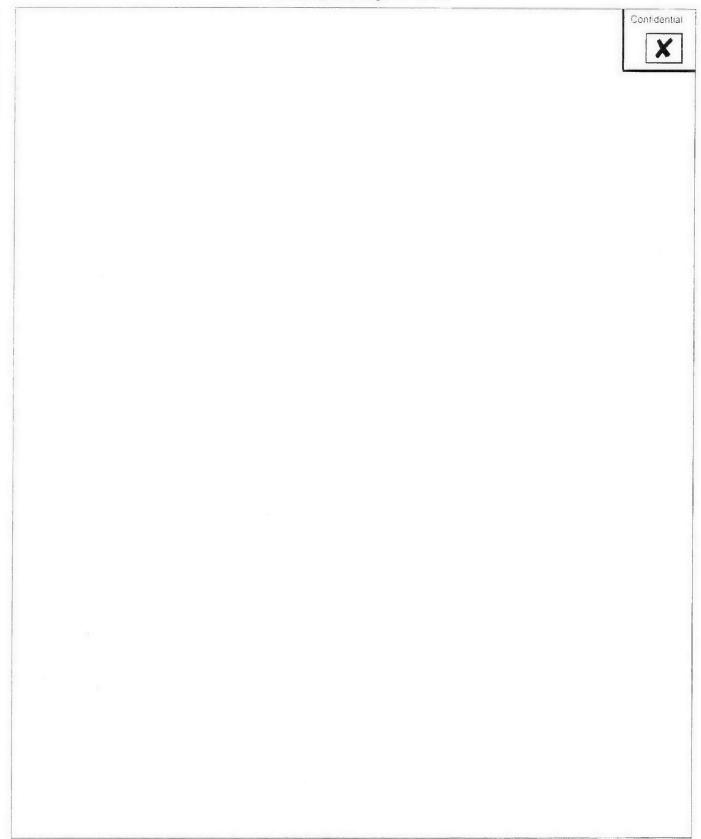
Mark (X) this box if you attach a continuation sheet.

Part I GENERAL INFORMAT	10N Continued	
ection B CHEMICAL IDENTITY INFORMATION Continued		
Impurities (a) Identify each impurity that may be reasonably anticipated to be present in the che the CAS Registry Number if available. If there are unidentified impurities, enter	"unidentified."	ie. Provide
(b) Estimate the maximum weight % of each imjurity. If there are unidentified impulsive and CAS Registry Number	Maximum percent	Confi
(a)	(b)	
	9,4	X
	9,	
		X
	2%	X
	9/	×
	g	o l
	o _k	0
	9,	5
Mark (X) this box if you attaclt a continuation sheet		-
Mark (X) this box if you attach a continuation sheet. Synonyms - Enter any chemical synonyms for the new chemical identified in subsection 1 or	r 7	Confi
Trade identification - List trade names for the new chemical substance identified in subsect FRX 100 Homopolymer	tion 1 or 2.	
Mark (X) this box if you attach a continuation sheet.		
Generic chemical name - If you claim chemical identity as confidential, you must provide the specific chemical identity of the new chemical substance to TSCA Chemical Substance Inventory, 1985 Edition, Appendix I polyphosphonate	the maximum extent possible. Refer to the	
Mark (X) this box if you attach a continuation sheet. Byproducts - Describe any byproducts resulting from the manufacture, processing, use, or	or disposal of the new chemical substance. Provide the C	AS Registry
Number if available.	CAS Registry Number	Conti
Byproduct (1)	(2)	dentia
		X
Mark (X) this box if you attach a continuation sheet.		-

Part I GE					ION	Con	tinuec	l				
Section C PRODUCTION, IMPORT, AND												
Mark (X) the "Confider												
 Production volume — Estimate the maximum pro production volume for any consecutive 12-month p substance basis. For a Low Volume Exemption ap 	eriod du plication	ring the	first thr choose t	ee year: to have	s of prod your not	uction. ice revi	Estima ewed at	tes shou a lower	ild be on	100% r	new che	emical
10,000 kg/yr, specify the volume and mark (x) in it Maximum first 12-month production (kg/yr)		ig box.								TC	onfi-	Binding
(100% new chemical substance basis)					2-mont v chemic						ential	Option Mark (x)
											X	
2. Use Information — You must make separate confidential category, the formulation of the new substance, and other a. (1)—Describe each intended category of use of the reonfidential business information (CBI). (3)—Indicate your wiproduction for the first three years devoted to each category of ustimate the percent of the new substance as formulated in mixty your control associated with each category of use. (7)—Mark (2) product volume expected for the listed "use" sectors. Mark mobinding. (9)—Mark (X) this column if entry(ies) in column (8)	r use informer chem llingness: use. (5) tures, susp X) this co re than on	mation. ical subst to have the Mark (X bensions, dumn if c to box if a	Mark (X ance by the informal) this column of the column of	the "Co function pation pro umn if en s, soluti plumn (6 tc. Mari	onfidential and application ovided in our in colons, or ge ons, or ge ons, to in	l' Box n cation. (column (4) lumn (4) ls as ma lential be idicate y	ext to any (2)Mari (1) bindir is confid nufacture usiness in	v item yo k (X) thing. (4) dential build for contraction	ou claim a s column Estimate usiness in numercial on (CBt).	is confide if entry c the perce formation purposes (8)Ind	ential. column (ent of to t (CBI). at sites licate %	1) is tal (6) under of
Category of use (1) (by function and application i.e. a	CBf	Bunding Option	Prod- uction	CB1	% in Formu	CBI	0 ()	of subst		ected per	use	CBI
dispersive dye for finishing polyester fibers)	(2)	Mark (X) (3)	9.0	(5)	lation	(7)	Site-	Cons-	(8)	Com-	T Samuel	(0)
	(2)	(3)	(4)	(5)	(6)	(7)	lunited	umer	inal	metcial	Dyllao	(9)
	X		%	X	%	X						X
	X		0%	X	%	X						X
			U.		9%							
			9%		76							
			%		76							
			0.0		9/6							
			9/0		# 0 *0							
* If you have identified a "consumer" use, please provide on. In addition include estimates of the concentration of the new substance loses its identity in the consumer product. Llark (X) this box if you attach a continuation sheet. b. Generic use If you claim any category of use description Manual for examples of generic use	v chemica	al substan	ice as exp	sected in	consume	r produc	ts and de	scribe th	e chemic	al reaction	ns by wi	hich this
FRX 100 is a non-halogenated polyphosy replace the current commercial broming environmental regulation. Flame retaineduce flammability of combustible managements of the combustible of	e-cont dants	ainin	g flan	ne ret	ardan	ts th	at are	e beir	ng pha	sed or	ıt du	e to
Mark (X) this box if you attach a continuation sheet.												Day for
3. Hazard Information — Include in the notice a copy of reas information which will be provided to any person who is re the safe handing, transport, use, or disposal of the new subs	asonably	likely to	be expos	ed to this	substanc	e regard	ing prote	ial safety ctive equ	; data she iipment o	et, or other practice	er es for	Binding Option Mark (x)

Part II	HUMAN EXPOSURE	E AND ENVIRONM		
Section A - INDUSTRIAL S	ITES CONTROLLED BY T	HE SUBMITTER	Mark (X) the "Confidential" box ne claim as confidential	xt to any item you
control. Importers do not have to	complete this section for operatio	ns outside the U.S.; however	ew chemical substance at industrial ser, you may still have reporting requipperations. See instructions manual	irements if
Operation description	de Cale de la lateration de			Confi-
a. Identity Enter the ident Name	ity of the site at which the operation	on will occur.		dential
Site address (number and street)				
City, County, State, ZIP code				
additional sites on a continuation production rates or operations, is sites as attachments.	at more than one site, enter the nun sheet, and if any of the sites have nelude all the information requested	e significantly different	-	
b. Type	ttach a continuation sheet.			
Mark (X)	Manufacturing	Processing	Use	
c. Amount and Duratio	n Complete 1 or 2 as appropriate	the state of the s	580	
I. Batch	Maximum kg/batch (100% new chemical substance)	Hours/batch	Batches/year	
2. Continuous	Maximum kg/day (100% new chemical substance)	Hours day	Days/year	
 Diagram the major unit opera drum, rail car, tank truck, etc Provide the identity, the app feedstocks (including reactar used daily or per batch.). Identify by number the point 	.). roximate weight (by kg/day or kg/batelets, solvents, catalysts, etc.), and of all p	Include interim storage and tran thon a 100% new chemical sub- products, recycle streams, and v tent releases, to the environment	ing. Asport containers (specify- e.g. 5 gallon pristance basis), and entry point of all startivastes. Include cleaning chemicals (note at of the new chemical substance. If relevant	ng materials and requency if not

PMN Page 8a; Page 11 of 18



PMN Page 9 ; Page 12 of 18

Part II-- HUMAN EXPOSURE AND ENVIRONMENTAL RELEASE -- Continued

Section A -- INDUSTRIAL SITES CONTROLLED BY THE SUBMITTER -- Continued

- 2. Occupational Exposure -- You must make separate confidentiality claims for the description of worker activity, physical form of the new chemical substance, number of works exposed, and duration of activity. Mark (X) the "Confidential" box next to any item you claim as confidential.
 - (1) -- Describe the activities (i.e. bag dumping, tote filling, unloading drums, sampling, cleaning, etc.) in which workers may be exposed to the substance.
 - (2) -- Mark (X) this column if entry in column (1) is confidential business information (CB1).
 - (3) Describe any protective equipment and engineering controls used to protect workers.
 - (4) and (6) -- Indicate your willingness to have the information provided in column (3) or (5) binding.
 - (5) -- Indicate the physical form(s) of the new chemical substance (e.g., solid: crystal, granule, powder, or dust) and % new chemical substance (if part of a mixture) at the time of exposure.
 - (7) Mark (X) this column if entry in column (5) is confidential business information (CBI).
 - (8) -- Estimate the maximum number of workers involved in each activity for all sites combined.
 - (9) -- Mark (X) this column if entry in column (8) is confidential business information (CBI).
 - (10) and (11) -- Estimate the maximum duration of the activity for any worker in hours per day and days per year.

(12) -- Mark (X) this column if entries in columns (10) and (11) are confidential business information (CBI) CBL Maximum duration Worker activity CBI Protective Equipment/ Physical # of forms(s) and % new Hrs/day (i.e., bag dumping, filling drums) **Engineering Controls** Days/yr Workers Mark (x) substance Mark (x) Exposed (6) (4) (10)(11)(12)(1) (3) (8)

Mark (X) this box if you attach a continuation sheet

PMN Page 9a; Page 13 of 18 3. Environmental Release and Disposal -- You must make separate confidentiality claims for the release number and the amount of the new chemical substance

(1)1 (2)1 (3)1 (4)1 (5)2 (6)1 (7)1	Enter the nun Estimate the Mark (X) thi Identify the r which the ne a. Describe disposed of c each site des amount relea Mark (X) thi Identify the c NPDES num	mber of each re amount of the s column if em- media (stack ai w substance w control technol on land, charac cribe any additi sed to the envi- s column if em- destination(s) of there of the PO	elease point ide new substance tries in column; r, fugitive air (ill be released a logy, if any, an terize the dispo- tional disposal fronment after of tries in column; of releases to we	ntified in the process de released (a) directly to (s (1) and (2) are confide optional-see Instruction from that release point d control efficiency that is all methods that will be use control technology (in kg (4) and (5) are confide ater. Please supply NPI Owned Treatment Work	ntial business information (CBI). DES (National Pollutant Discharge Elii s) Mark (X) if the POTW name or Ni	n 1d(3). hnology (in kg/day or kg/b; site land or incineration, Pe new substance to the envir CRA hazardous waste. On secondary or tertiary on-site mination System) numbers PDES # is confidential busi	OTW, or other (sp comment. For rele- a continuation she treatment. b. Es for direct dischar iness information	ases cet, for stimate the ges or (CBI).
Release Number		ni of new ce released	CBI	Medium of release	Control technology and efficiency data)		nally attach	CBI
(1)	(2a)	(2b)	(3)	cg stock att	(5a)	Binding Mark (X)	(5b)	(6)
(7) Marl	k (X) the c	destination(:	s) of release:	s to water.	1	NPDES #	1	CBI
Lancard Control	TWprovide me(s)	e			· 1			
	igable water vide name(s							
Oth	erSpecify							
Mark	(X) this box	if you attach a	i continuation s	heet.				

PMN Page 10 ; Page 14 of 18

Part II-- HUMAN EXPOSURE AND ENVIRONMENTAL RELEASE -- Continued

Section B -- INDUSTRIAL SITES CONTROLLED BY OTHERS

Complete section B for typical processing or use operations involving the new chemical substance at sites you do not control. Importers do not have to complete this section for operations outside the U.S.; however, you must report any processing or use activities after import. See the Instructions Manual. Complete a separate section B for each type of processing, or use operation involving the new chemical substance. If the same operation is performed at more than one site describe the typical operation common to these sites. Identify additional sites on a continuation sheet.

1(a). Operation Description -- To claim information in this section as confidential, circle or bracket the specific information that you claim as confidential.

(1) -- Diagram the major unit operation steps and chemical conversions, including interim storage and transport containers (specify - e.g. 5 gallon pails, 55 gallon drums, rail cars, tank trucks, etc). On the diagram, identify by letter and briefly describe each worker activity. (2) -- Either in the diagram or in the text field 1(b) below, provide the identity, the approximate weight (by kg/day or kg/batch, on an 100% new chemical substance basis), and entry point of all feedstocks (including reactants, solvents and catalysts, etc) and all products, recycle streams, and wastes. Include cleaning chemicals (note frequency if not used daily or per batch). (3) -- Either in the diagram or in the text field 1(b) below, identify by number the points of release, including small or intermittent releases, to the environment of the new chemical substance. (4) Please enter the # of sites (remember to identify the locations of these sites on a continuation sheet):

of sites



1(b). (Optional) This space is for a text description to clarify the diagram above.



Y

Mark (X) this box if you attach a continuation sheet

	10	4				•	PMN Page 10	Da : Page 1	of 18				
2.	Worker E	xnosu	re/Envir	onmenta	il Release							***************************************	
						ter for each wor	ker activity. Com	plete 2-8 for each	worker activity	described.			
						for all sites con							
							(a) hours per day					1.	
	(b) Desc work		iysicar io	en or ex	posure and	% new chemica	ii substance (ii in	mixture), and any	protective equi	pment and engineering	controls, if any, us	sea to protect	
			e percent	of the no	ew substanc	e as formulated	when packaged o	or used as a final i	roduct.				
	(9) - From	the pr	ocess dia	agram abi	ove, enter Il	he number of ea	ich release point.	Complete 9-13 fo	r each release p				
(10) Esti.	mate th	ne amoun	nt of the n	new substan	ce released (a)	directly to the env	ironment or (b) ir	to control techn	ology to the environm	ent (in kg/day or kį	g/batch).	
(tional-see Instruct the release of the			ite or off-site land or it	ncineration, POTW	, or other (spe	ecify)
-(om the operation		new substance to	me environmen	11,			
,	, , , , , , , , , , , , , , , , , , , ,	, -,						n if any of the pro	ceeding entries	are confidential busine	ess information (CI	BI).	
tter	# of	CBI		ion Of	CBI					Form and/% nev		o in	CBI
of ali-	Workers Exposed		Expe	osure			1 1 2	, 5				Form-	
ty	Laposeu	-										marion.	
)	(2)	(3)	(4a)	(4b)	15)				(6)			(7)	(8)
													V
		X			X								X
		X			X								X
													^
		X			X								X
		Ш											
≷cle	asc			Amount	of a	C	BI	Mod	in of Polone	e & Control Techr	ology		CBI
	iber			New				Med	ia of Keleasi	& Connor reem	lology		
				Substanc									
(0)	(((a)		(10b) -(1	1)			(12)			(13)
						\ \	(X
~~ ***													~
						3	(X
						-							1
													L
										1 -			
													L
1) -	- Byproduc	ets:											(15)
													X

OPTIONAL POLLUTION PREVENTION INFORMATION

To claim information in the following section as confidential circle or bracket the specific information that you claim as confidential. In this section you may provide information not reported elsewhere in this form regarding your efforts to reduce or minimize potential risks associated with activities surrounding manufacturing, processing, use and disposal of the PMN substance. Please include new information pertinent to pollution prevention, including source reduction, recycling activities and safer processes or products available due to the new chemical substance. Source reduction includes the reduction in the amount or toxicity of chemical wastes by technological modification, process and procedure modification, product reformulation, raw materials substitution, and/or inventory control. Recycling refers to the reclamation of useful chemical components from wastes that would otherwise be treated or released as air emissions or water discharges, or land disposal. Descriptions of pollution prevention, source reduction and recycling should emphasize potential risk reduction subsequent to compliance with existing regulatory requirements and can be either quantitative or qualitative. The EPA is interested in the information to assess overall net reductions in toxicity or environmental releases and exposures, not the shifting of risks to other environmental media or nonenvironmental areas (e.g., occupational or consumer exposure). In addition, information on the relative cost or performance characteristics of the PMN substance to potential alternatives may be provided.

All information provided in this section will be taken into consideration during the review of this substance. See PMN Instructions Manual and Pollution Prevention Guidance manual for guidance and examples.

Mark (X) this box if you attach a continuation sheet,

PMN Page 11 : Page 16 of 18

Optional Pollution Prevention Information (Continued) Describe the expected net benefits, such as (1) an overall reduction in risk to human health or the environment; (2) a reduction in the volume manufactured; (3) a reduction in the generation of waste materials through recycling, source reduction or other means; (4) a reduction in potential toxicity or human exposure and/or environmental release; (5) an increase in product performance, a decrease in the cost of production and/or improved operation efficiency of the new chemical substance in comparison to existing chemical substances used in similar application; or (6) the extent to which the new chemical substance may be a substitute for an existing substance that poses a greater overall risk to human health or the environment.

Product information:

FRX 100 is a non-halogenated polyphosphonate flame retardant polymer that addresses the need to replace the current commercial bromine-containing flame retardants that are being phased out due to environmental regulation. On July 1st 2006, the EU issued a mandate to completely phase-out certain bromine-based flame retardants per the Restriction of Hazardous Substances (RoHS) directive. In response to these restrictions, most electrical and electronic equipment manufacturers have voluntarily banned the use of ALL bromine containing flame retardant plastics, and have began to phase out the use of bromine in their products starting in 2008. Halogen containing additives represent more than 60% of the current market demand.

CBI

Toxicity information:

FRX 100 is a polymeric flame retardant that has several advantages in toxicity reduction over some of the current commercial flame retardant (FR) additives and polymers:-

1. FRX 100 a non-halogenated thermoplastic polymer - halogenated FR additives (bromine-based compounds) are toxic and are being phased out of use as FR materials. The EU has already mandated complete phase-out of certain bromine-based flame retardants per the Restriction of Hazardous Substances (RoHS) directive issued July 1 2006.

2. FRX 100 will be utilized as a polymeric additive with high molecular weight (Mw 40,000). Therefore, it is non-volatile and non-migrating out of the host plastic after compounding, reducing possibility for human exposure. Non-polymeric additives often leach out of the host matrix and increase human exposure during use.

3. FRX 100 is a thermally stable material and does not degrade at elevated temperatures (300 $^{\circ}$ C). See attached Thermogravimetric Analysis (TGA).

Technical information:

FRX 100 homopolymer is prepared using the standard melt-condensation process that utilizes no solvents. Stoichiometric amounts of high purity monomers are used, yielding a polymer resin of high molecular weight that requires no further treatment or purification after synthesis. The by-product of the condensation process, phenol, is recyclable as a raw material ingredient for the synthesis of the bisphenol-A monomer used in the FRX 100 process.

Reuse/Recycling/Reclamation

The by-product of the melt-condensation process is phenol with 90-95% recovery and >99% purity (see attached GC-MS-2 recovered phenol). Phenol is a raw material ingredient for the synthesis of the bisphenol-A monomer (used in the FRX 100 process) and will be recycled on-site.

Mark	(X)	this	box	if	you	attach a	a	continuation	sheet.
------	-----	------	-----	----	-----	----------	---	--------------	--------

Part III -- LIST OF ATTACHMENTS

Attach continuation sheets for sections of the form and test data and other data (including physical/chemical properties and structure/activity information), and optional information after this page. Clearly identify the attachment and the section of the form to which it relates, if appropriate. Number consecutively the pages of any paper attachments. In the column below, enter the inclusive page numbers of each attachment. Electronic attachments can be identified by filename.

Mark (X) the "Confidential" box next to any attachment name you claim as confidential Read the Instructions Manual for guidance on how to claim any information in an attachment as confidential. You must include with the sanitized copy of the notice form a sanitized

ŧ	Altachmeni name	Attachment Filename	Attachment page number(s)	Conf denti
1	Material Safeta Data Sheet "FRX 100 Homopolymer"	MSDS FRX100	-i	
2				X
3				X
4				X
5				X
ő.				X
7				X
9				X
)				X
0				X
1				X
01				X
. 3				X
1 1	FRX 100 PMN Continuation Sheet Part I-B3	Continuation I-B3	1	X
5	FRM 100 PMN Continuation Sheet Part II-B3	Continuation II-Bla	1	X

PHYSICAL AND CHEMICAL PROPERTIES WORKSHEET

To assist EPA's review of physical and chemical properties data, please complete the following worksheet for data you provide and include it in the notice. Identify the property measured, the page of the notice on which the property appears, the value of the property, the units in which the property is measured (as necessary), and whether or not the property is claimed as confidential. If the attachments are electronic, give the attachment number (found on page 12) at (b). The physical state of the neat substance should be provided. These measured properties should be for the neat (100% pure) chemical substance. Properties that are measured for mixtures or formulations should be so noted (% PMN substance in ___). You are not required to submit this worksheet; however, EPA strongly recommends that you do so, as it will simplify review and ensure that confidential information is properly protected. You should submit this worksheet as a supplement to your submission of test data. This worksheet is not a substitute for submission of test data.

this worksheet as a supplement to your submission of test data. This work	sheet is not	a substi	tute for submission of test data		1 0 5
Property	Mark (X)	number		Measured o Estimate	Confi- dential Mark (X)
(a)	provided	(b)	(c)	(M or E)	(d)
Physical state of neat substance	X		x (s) (l) (g)	М	
Vapor pressure					
@ Temperature°C			Torr		
Density/relative density			g/cm3		
Solubility					
@ Temperature°C					
Sulvent			<u>g/L,</u>		
Solubility in water @ Temperature°C			g/L		X
Melting temperature			220-250 °C	М	
Boiling / sublimation temperature atorr pressure			not applicable °C	Е	
Spectra	X				X
Dissociation constant					
Particle size distribution					
Octanol / water partition coefficient					
Henry's Law constant					
Volatilization from water					
Volatilization from soil					
pHa concentration					
Flammability			Flash Point >450°C	Е	
Explodability					
Adsorption / coefficient					
Other - Specify					X
Other - Specify					X
Mark (X) this box if you attach a continuation s	5				

Premanufacture Notice Electronic Continuation Sheet Continued From: TS-CS11LU, Part II, Section B, 1(a)	
Continuation Title: Locations of processing sites	
Insert narrative continuation here Locations of processing sites.	Confidential
Insert any picture here (PDF)	Confidential

Premanufacture Continued From:	re Notice Electronic Continuation Sheet TS-CS11LU, Part I, Section B, 3.		
Continuation Title:	Identification of Impurities		
Continuation Title. Insert narrative conti		Condent	
Insert any pictu	e here (PDF)	Condenti	ial



MATERIAL SAFETY DATA SHEET (MSDS)

Section 1. Product and Company Identification

Product Name:

FRX 100 Homopolymer

Chemical Family:

Thermoplastic Polymer

Chemical Name: Polyphosphonate

Manufacturer: FRX Polymers

200 Turnpike Road

Chelmsford, MA 01824

FRX Information Telephone:

978-250-4200

978-250-4533 (Fax)

Emergency Telephone:

800-424-9300 (CHEMTREC)

Section 2. Hazards Identification

Emergency Overview:

Caution: Color: yellow/clear;

Form: solid pellets;

Odor: slight.

Contact with hot material will cause burns.

Irritating gases/fumes may be given off during thermal decomposition.

Causes a slipping hazard when spilled.

Hazardous Materials Label Rating

Health	0
Flammability	0
Physical Hazard	0

0=Minimal, 1=Slight, 2=Moderate, 3=Serious, 4=Severe *=Chronic Health Hazard

Primary Routes of entry:

Inhalation, Skin Contact, Eye Contact

Gases and fumes evolved during the thermal processing or

Inhalation (Acute)

decomposition may irritate the respiratory tract

No absorption hazard when used normally

Skin Contact (Acute)

Contact with heated material may cause thermal burns

Eye Contact (Acute)

Contact with dust may cause mechanical irritation

Chronic Effects of Exposure

No adverse chronic health effects expected

Carcinogenicity

No substances contained, as defined by IARC, NTP and/or OSHA

Section 3. Composition / Information on Ingredients

Hazardous Components

This material does not contain hazardous materials according to 29CFR1910.1200 (OSHA Hazard Communication Standard)



Section 4. First Aid Measures

Inhalation During heating, irritation may be caused by processing fumes

and/or gases. If irritation develops, remove to fresh air. If

irritation persists, seek medical attention.

Eye Contact Flush eyes with tepid water for at least 15 minutes. If irritation

persists, seek medical attention

Skin Contact Wash with soap and water. If irritation persists, seek medical

attention. Seek medical attention immediately for thermal burns

Section 5. Fire Fighting Measures

Extinguishing Media: Water spray, foam, dry chemical, carbon dioxide.

Special Fire Fighting Procedures: Full protective equipment, including self-contained breathing

appartus (SCBA) must be worn when entering the fire area.

Hazardous Combustion Products: Carbon dioxide, carbon monoxide, and phosphoric acid vapors

are evolved during thermal decomposition

Section 6. Accidental Release Measures

Contain spills of molten material. If molten, allow to cool and solidify, and store in a marked, closed container pending a waste disposal evaluation.

Section 7. Handling and Storage

Storage Store in a cool dry place.

Handling Handle in accordance with good safety and industrial hygiene

practices. Avoid breathing dust. Wash thorougly after handling.

Section 8. Exposure Control and Personal Protection

Exposure limits have not been established for this material or are not applicable

Engineering Controls / Ventilation General dilution with fresh air is recommended. Local exhaust

is recommended to limit exposure to excessive dust and

thermal decompostion products.

Respiratory Protection If airborne dust persists, wear a NIOSH-approved repirator. If

using product at high temperature, choose respiratory protection based on an evaluation of airborne elements of

thermal decompostion.

Skin Protection When handling molten material, wear heat-resistant gloves.

Eye Protection During normal handling, wear safety glasses with side-shields

or chemical goggles. When handling molten material, wear face

shield with chemical-resistant goggles



After Use

Wash hands with soap and water after use. Wash hands before eating or drinking.

Section 9. - Physical and Chemical Properties

Physical State

Solid

Appearance

Pellets

Color

Yellow / Clear

Hq

Not Applicable (NA)

Flash Point

> 450 ° C

Melting Point

220 - 250 ° C

Softening Point

90°C

Boiling Point, at 760 mm

NA

Solubility In Water

Insoluble

Vapor Pressure, at 75 degrees F.

Not determined

Section 10. Stability and Reactivity

Stability

Stable, will not burn

Reactivity

Not reactive under recommended conditions of handling,

storage, processing, and use

Incompatibilities:

None known

Hazardous Decomposition Products

By fire and thermal decompostion: carbon dioxide (CO2), carbon monoxide (CO), and phosphoric acid vapors.

Section 11. Toxicological Information

No Information Available

Section 12. Ecological Information

No Information Available

Section 13. Disposal Information

Dispose of waste material in accordance with federal, state and local regulations.

Section 14. Transport Information

Land Transport (DOT) Sea Transport (IMDG) Air Transport (ICAO / IATA)

Not Regulated Not Regulated Not Regulated

Section 15. Regulatory Information

OSHA Hazard Communication Standard U.S. CERCLA (EPA) 40 CFR302) SARA sections: 311,312,313

Non-Hazardous No Components No Components



Section 16. Contact Information

Contact Information:

FRX Product Safety

Department

Telephone:

978-244-9500

MSDS Number:

FRX 100

Homopolymer

Revision Date:

04/14/2009

Revision:

2.0

The information contained herein is accurate to the best of our knowledge. FRX Polymers makes no warranty of any kind, expressed or implied, concerning the safe use of this material in your process or in combination with other processes.

	re Notice Electronic Continu	ation Sheet		
Continued From:	TS-CS11LU, Part II, Section B, 1(a)			
Continuation Title:	Locations of processing sites			6 7
Insert narrative conti	nuation here			Confi- dential
				X
Insert any pictur	e here (PDF)			Confi- dential
				delitial

Premanufactu Continued From:	re Notice Electronic Continuation Sheet TS-CS11LU, Part I, Section B, 3.	
Continuation Title:		
Continuation Title: Insert narrative contin	dentification of Impurities nuation here	Confidential X
Insert any pictur	e here (PDF)	Confi- dential
		X

1.16

Focus Report
New Chemicals Program
PMN Number: P-09-0632

Focus Date: Consolidated Set:	09/30/2009 11:00:00 PM	Report Status	: Completed
Focus Chair:	Loraine Passe	Contractor:	Paul Sohi
I. Notice Informati			- 100- 0 - 100-
Submitter:	FRX Polymers, Inc.	CAS Number	r:
Chemical Name:			
Use:	Flame retardant for	C 1 DIAN	
	refer to the PMN material as a flame	erences for the PMN mate	erial in file of which and . Analogs and
	0 are flame retardant	- Total dant	P2REC: CRSS: forward. P2
	Claim: The PMN material is a non-h		
			e-containing flame retardants that are
Other Uses:	being phased out due to environmen	tal regulations.	
PV-Max:	Kg/yr		
Manufacture:		Import:	X
II. SAT Results			
(1) Health Rating: 1	Eco Rating:	1	Comments: ;
Occupational:	Non-Occupational:]	Environmental:
(1) PBT: 3	1	Comments:	
III. OTHER FACT	<u>rors</u>		
Categories:		_	<u></u>
Health Chemical Category:		Ecotox Category:	polymers
Related Cases/Regulato Health related Cases: Ecotox Related Cases: Regulatory History: CRSS P2Rec:	Analogs:		
MSDS/Label Information MSDS:	on:		
	7		
IV. Summary of SA	AT Assessment		
Fate:			
Fate Summary:	P-09-0632		
	FATE: MW =		



Health:

Health Summary: Absorption is nil all routes (pchem). No significant health concerns.

Ecotox:

Ecotox Values:

Fish 96-h LC50: *(P)
Daphnid 48-h LC50: *(P)
Green algal 96-h EC50: *(P)
Fish Chronic Value: *(P)
Daphnid ChV: *(P)
Algal ChV: *(P)

Ecotox values comments: Predictions are based on SARs for polymers; SAR chemical class = polymer phosphonate;

polymer_____-phosphonate;

Ecotox Factors:

Assessment Factor: 10

Concern Concentration:

V. Summary of Exposures/Releases Engineering Summary:

Exposures/Releases		
Scenario		
Sites		
Media		
Descriptor A		
Quantity A (kg/site/day)		
Frequency A (day/year)		
Descriptor B		
Quantity B (kg/site/day)		
Frequency B (day/year)		
From		
Workers		
Exposure Type		

VI. Focus Decision and Rationale

Regulatory Actions

Regulatory Decision: PMN Drop Decision Date: 09/30/2009

Type of Decision:

Rationale: P09-0632 was dropped from further review. Human health and ecotoxicity

concerns were low. This was a CEB D1 drop and subsequently an EAB drop.

P2 Rec Comments: P2 Claim: The PMN material is a non-halogenated polyphosponate flame

retardant polymer that could be a replacement for current commercial bromine-containing flame retardants that are being phased out due to

environmental and human health concerns.

The Focus participants agreed to forward this claim as a replacement for brominated flame retardants. The participants did have concerns that a component of the mixture, could diminish the P2 potential of the

PMN, since EPA has health concerns for

Testing:

Final Recommended:

Health:

Eco:

Fate:

Other:

03/04/2015 08:30:58

SAT Report

PMN Number: **P-09-0632** SAT Date: **9/25/2009** Print Date: **3/4/2015**

Related cases:

Health related cases:

Ecotox related cases: Analogs:

Concern levels:

Type of Concern: <u>Health</u> <u>Eco</u> <u>Comments</u>

Level of Concern: 1 1

PersistenceBioaccumToxicityComments311

Awaiting
Human Health
Entry
Awaiting
Human Health
Entry
Awaiting
Human Health

Entry

Exposure Based Review:

Health: No **Ecotox:** No

Routes of exposure: Health: No exposures needed

Ecotox: No releases to water

Fate: ;

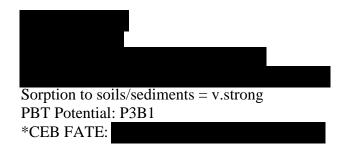
Keywords:

Keywords:

Summary of Assessment:

Fate:

Fate Summary: P-09-0632



Health:

Health Summary: Absorption is nil all routes (pchem). No significant health concerns.

Ecotox:

Test Organism	Test	Test End	Predicted	Measured	Comments
	Type	Point			
fish	96-h	LC50	*		
daphnid	48-h	LC50	*		
green algal	96-h	EC50	*		
fish	_	chronic value	*		
daphnid	_	chronic	*		
		value			
algal	_	chronic	*		
		value			
Sewage Sludge	3-h	EC50	_		
Sewage Sludge	_	Chronic	_		
		Value			

Ecotox Values Comments:

Factors	Values		Comments
Assessment Factor	10		
Concentration of Concern			*
(ppb)			
SARs	polymers	S	
SAR Class	polymer	-phosphonate	
Ecotox Category			

Ecotox Factors Comments:

SAT Chair: L Keifer 564-8916